

# iSTEP XS STEPPER MOTOR PUMP



# STEPPER MOTOR PUMP FOR DEMANDING METERING REQUIREMENTS

## iSTEP - THE STEPPER MOTOR PUMP

The new iSTEP XS stepper motor pump by **sera** combines an intelligent drive concept with the accuracy of a diaphragm dosing pump and sets standards with regard to reproducibility and reliability. By means of the variable frequency control and a power range of 0.007..15 l/h at 10..7 bar, the application possibilities are almost unlimited. It is intuitive to use, long lasting and is particularly suitable for demanding dosing tasks.

### SCOPE OF APPLICATION

- Chlorine dosing for the treatment of drinking water
- Flocculating agent dosing in wastewater treatment
- Dosing of flocculant aids
- CIP Use

### INPUTS & OUTPUTS

- 3 inputs programmable as  
    3x digital inputs  
    2x analogue inputs 0/4...20mA
- 2 digital outputs
- 1 analogue output for 0/4...20mA signal
- All inputs and outputs can be freely parameterised

### OVERVIEW OF ADVANTAGES

- Extremely high performance range with only one pump
- Adjustment range 1:1000, thereby optimally adaptable
- Low-pulsation dosing
- Microprocessor-controlled drive
- Remote execution
- Energy-efficient drive technology
- Batch dispensing with recipe storage
- Intuitive menu guidance, including parameterisation
- Pulse transformation and reduction
- Weekday/timer functions with 10 storage spaces
- Low chemical consumption due to high dosing accuracy
- Slow mode operation for viscous media



# ADDITIONAL FEATURES



## EASY PARADOSING OF SEVERAL PUMPS BY MEANS OF REMOVABLE CONTROL ELEMENT

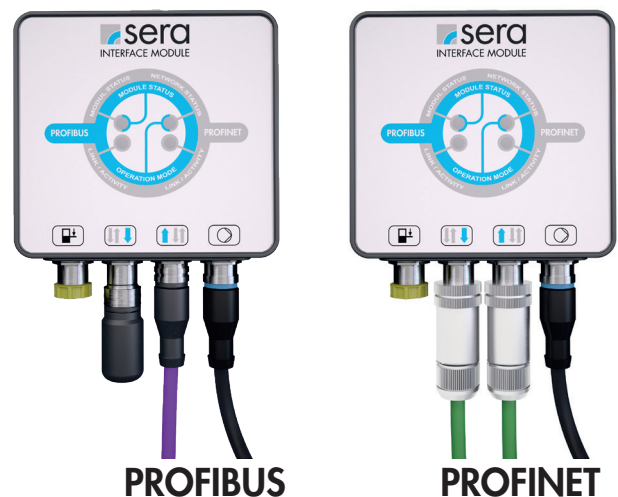
The iSTEP is operated via the detachable control element by means of keys and a click-wheel. It ensures the rapid commissioning of several pumps with the same function. The parameterisation of an iSTEP is saved in the control element. Subsequently, the control element can be connected to other pumps and the stored parameters can be transferred. Operation without a control element is also possible, since there is also an additional status LED as well as a start/stop button directly on the pump.

## PROFIBUS- / PROFINET-INTERFACE MODULE (OPTION)

The Pro+ control electronics of the iSTEP can be expanded by interface modules for PROFIBUS or PROFINET networks.

The PROFIBUS INTERFACE MODULE has a level input and two connections, with which the iSTEP can be directly integrated into a bus system. The connection / termination directly on the module. Additional distributors are not required.

The PROFINET INTERFACE MODULE offers the possibility of integrating the dosing pump into a ProfiNet network. With two ProfiNet connections, it can be integrated in both ring and tree structures.



## OPERATING CONDITION DISPLAY THROUGH COLOUR CHANGE

The status of the iSTEP (ready, active, warning, error message) is indicated by a colour change in the display and is thus instantly recognisable. Messages are displayed on the graphic display in plain text and in several languages. The pump comes equipped with a diaphragm monitoring system as standard. Service recommendations are also displayed, thus minimising downtimes.

# ADDITIONAL FEATURES

## APPLICABLE INTERNATIONALLY

The CE and TR certifications are proof of the safe use of the iSTEP in all relevant markets. Individual power plugs (voltage range 100-240V) ensure smooth operation anywhere in the world, and the display is available with nine menu languages (de, en, es, fr, nl, cz, fi, tr, sv), enabling intuitive operation internationally.



STANDARD



OPTION



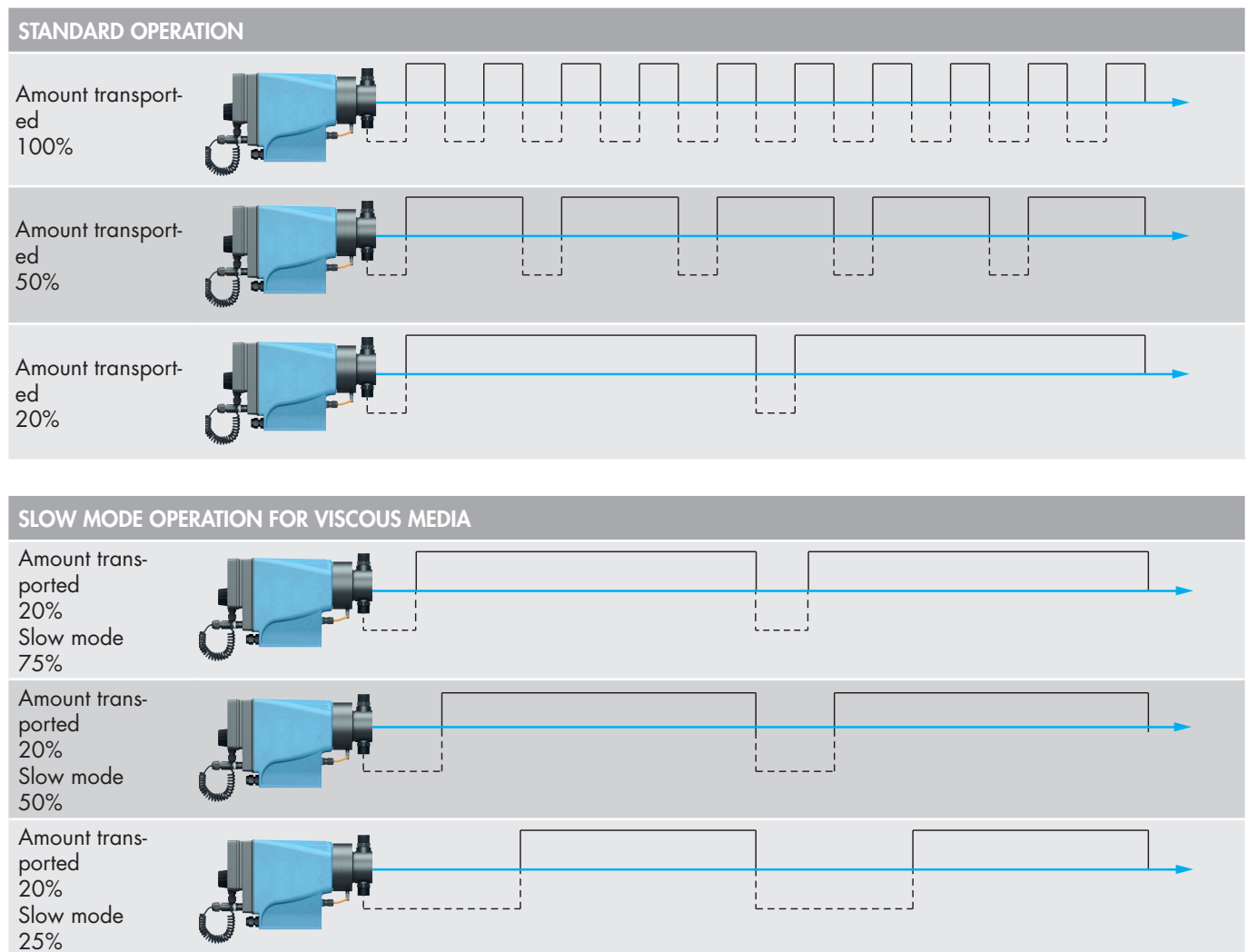
OPTION



OPTION

## STANDARD AND SLOW MODE OPERATION

The iSTEP allows different speeds of suction and pressure stroke depending on the desired flow amount and suction height. This results in a constant flow rate and, thereby, a gentle and low-pulsation dosing. When transporting viscous media, a slow mode function (in contrast to standard operation) enables a reduction of the maximum suction speed.



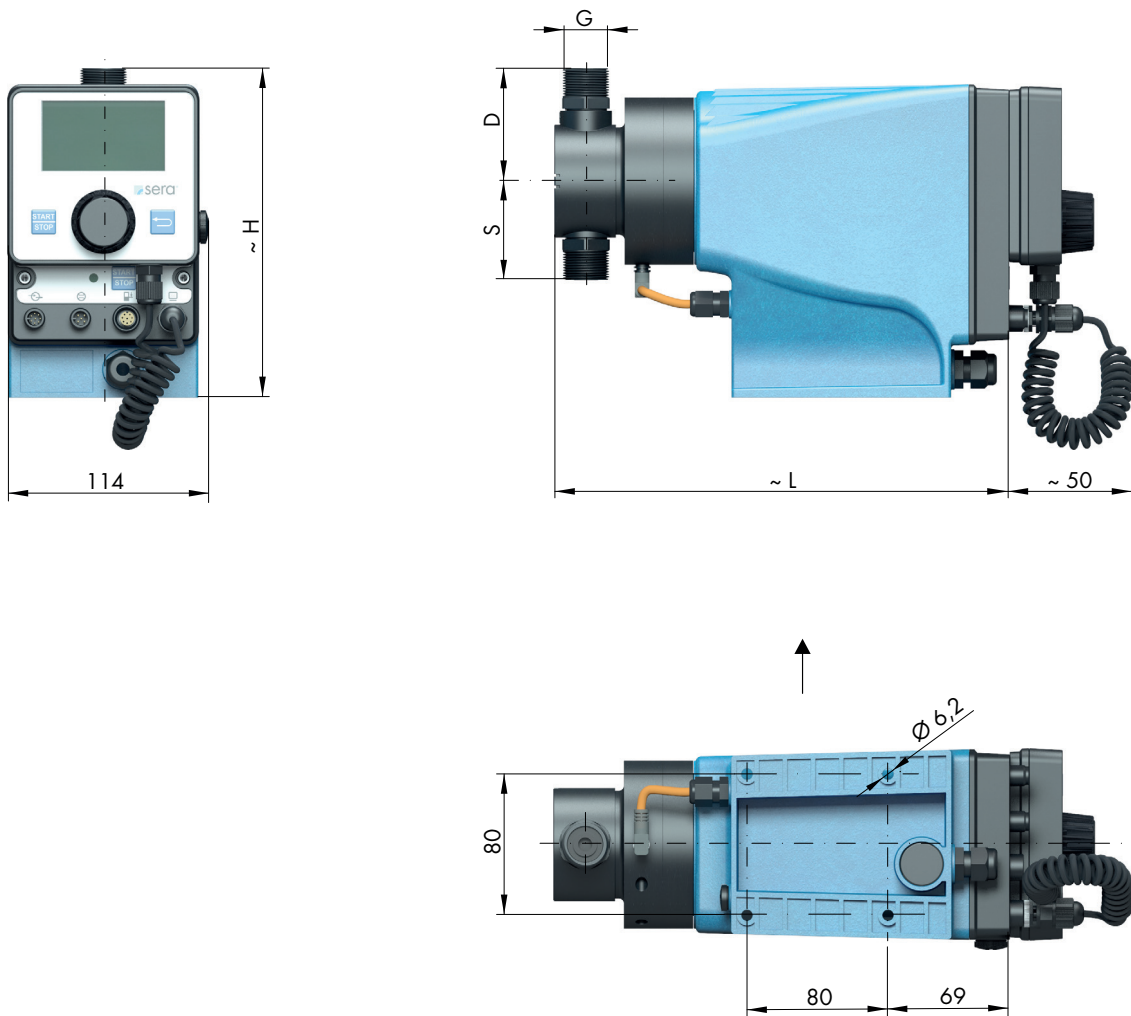
Pressure stroke    
 Time    
 Suction stroke

# TECHNICAL DATA

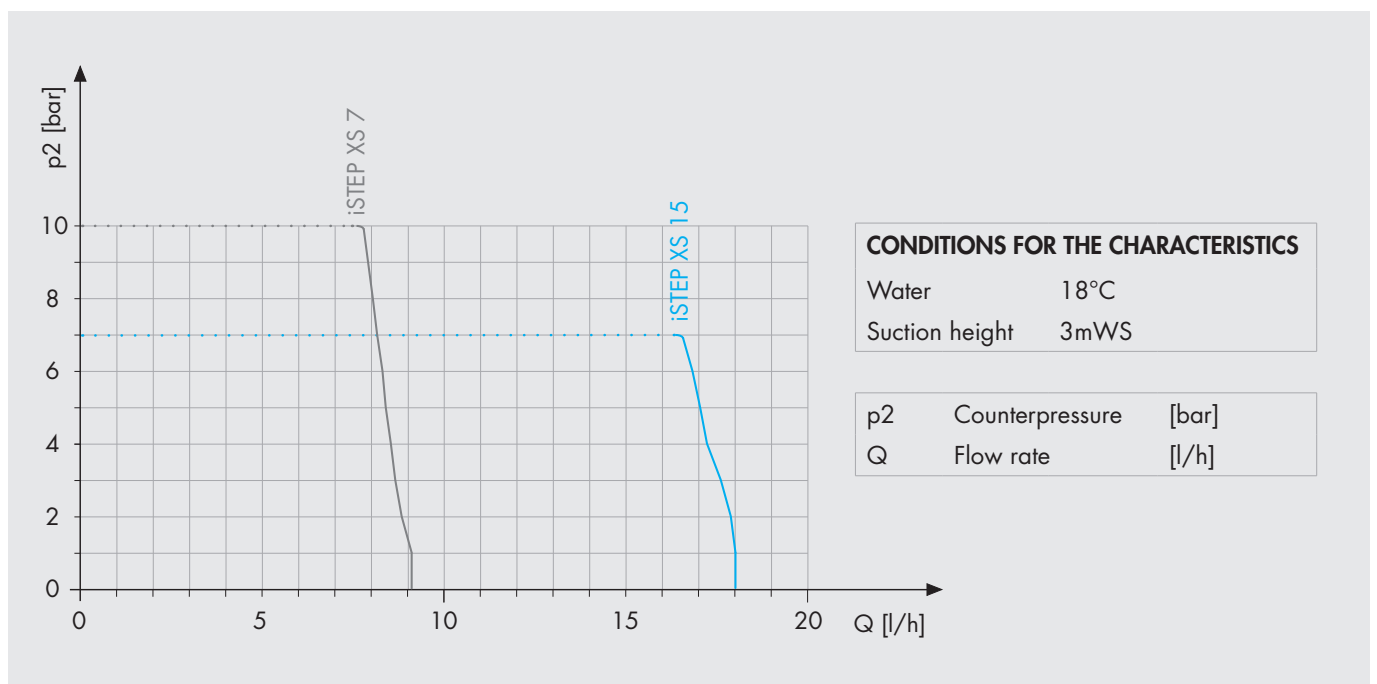
PUMP DATA			iSTEP XS 7	iSTEP XS 15
Permissible pressure $p_{2max}$ at the pump outlet	bar		10	7
Nominal capacity QN at $p_{2max}$	l/h		7	15
Capacity min. (1:1000)	l/h		0,007	0,015
Quantity per stroke	ml/Stroke	(100%)	0,61	1,47
Max. suction height	mWS		3	3
Min./max. permissible pressure at the pump inlet	bar	$p_{1min/max}$	-0,3/0,5	-0,3/0,5
Recommended nominal diameter DN of the connecting pipes	mm		3	5
Nominal stroke frequency	1/min		190	170
Weight approx.	kg	plastic	3,6	3,6
		stainless steel	4,0	4,0

ELECTRICAL DATA		iSTEP XS...
Power consumption	W	45
Voltage	V	100 - 240 AC
Frequency	Hz	50/60
Insulation class	ISO	F
Recommended fuse	(circuit breaker)	C10A
Enclosure		IP65
Certifications		CE, TR

# DIMENSIONS



# CHARACTERISTIC CURVES



# DIMENSIONS

SUCTION VALVES		iSTEP XS 7	iSTEP XS 15
<b>DN</b>	Nominal weight	3	5
<b>G</b>	Connection thread	PVC, PP-/PVDF-FRP, 1.4571	G3/4
<b>S</b>	Double valves	PVC	57
<b>S</b>	Double valves	PP-/PVDF-FRP	56
<b>S</b>	Double valves	1.4571	57
PRESSURE VALVES			
<b>DN</b>	Nominal weight	3	5
<b>G</b>	Connection thread	PVC, PP-/PVDF-FRP, 1.4571	G3/4
<b>D</b>	Double valves	PVC	57
<b>D</b>	Double valves	PP-/PVDF-FRP	64
<b>D</b>	Double valves	1.4571	57
TOTAL HEIGHT			
<b>H</b>	PVC	180	188
<b>H</b>	PP-/PVDF-FRP	187	188
<b>H</b>	1.4571	180	188
TOTAL LENGTH			
<b>L</b>	PVC	260	264
<b>L</b>	PP-/PVDF-FRP	260	265
<b>L</b>	1.4571	260	264

(Dimensions in mm)

